



### GSS-E

### GSS-1

### GSS-2

	<b>Net rate:</b> 50ft (15m) per min. <b>Speed:</b> 75ft (23m) per min. <b>Length:</b> 180" (4.572m) <b>Width:</b> 36" (0.9144m) <b>Height:</b> 81" (2.0574m) <b>Decoiler:</b> 6000# (2,272kg) Power Cradle <b>Stations:</b> 12 <b>Weight:</b> 5,000 lbs	<b>Net rate:</b> 50ft (15m) per min. <b>Speed:</b> 75ft (23m) per min. <b>Length:</b> 220" (5.588m) <b>Width:</b> 36" (0.9144m) <b>Height:</b> 81" (2.0574m) <b>Decoiler:</b> 6000# (2,272kg) Power Cradle <b>Stations:</b> 12 <b>Weight:</b> 14,700 lbs	<b>Net rate:</b> 50ft (15m) per min. <b>Speed:</b> 75ft (23m) per min. <b>Length:</b> 282" (7.1628m) <b>Width:</b> 44" (1.1176m) <b>Height:</b> 81" (2.0574m) <b>Decoiler:</b> 6000# (2,272kg) Power Cradle <b>Stations:</b> 13 <b>Weight:</b> 17,500 lbs
<b>WALL-TRUSS</b>	✔	✔	✔
<b>DESIGN SOFTWARE</b>	Keymark GS Software Suite	Keymark GS Software Suite	Keymark GS Software Suite
<b>COMPUTER</b>	Windows OS (per machine)	Windows OS (per machine)	Windows OS (per machine)
<b>USER INTERFACE</b>	Beck SmartComm Control	Beck SmartComm Control	Beck SmartComm Control
<b>PRINTER</b>	Reajet 7 (spec)	Reajet 7 (spec)	Reajet 7 (spec)
<b>PROFILE WIDTH</b>	3 1/2" or 5 1/2" (89mm or 140mm)	3 1/2" to 6" (89mm to 152mm)	2 1/2" to 8" (64mm to 203mm)
<b>FLANGE HEIGHT</b>	1 5/8" (41mm)	1 5/8" (41mm)	1 5/8" & 2" (41mm & 51mm)
<b>RETURN/LIP</b>	1/2" (13mm)	1/2" (13mm)	1/2" (13mm)
<b>THICKNESS RANGE</b>	18-22 gauge (1.2mm-0.8mm)	16-26 gauge (1.6mm-0.5mm)	14-26 gauge (1.9mm-0.5mm)
<b>DIMPLE HOLE</b>	✔	✔	✔
<b>ALIGNMENT HOLE</b>	✔	✔	✔
<b>UTILITY HOLE</b>	✔	✔ (flying)	✔ (flying)
<b>WEB PUNCH</b>	Optional	Optional	✔
<b>CHANGE TIME</b>	45 minutes	45 minutes	45 minutes
<b>POWER REQUIREMENT</b>	480V	480V	480V
<b>MAIN POWER DRIVE</b>	5 HP	5 HP	10 HP
<b>HYDRAULIC POWER</b>	5 HP	15 HP	15 HP
<b>HYDRAULIC RESERVOIR</b>	25 GAL	60 GAL	60 GAL
<b>HYDRAULIC COOLER</b>	✔	✔	✔
<b>AMBIENT TEMP RANGE</b>	50 – 165 degrees F (10 -74 degrees C)	50 – 165 degrees F (10 -74 degrees C)	50 – 165 degrees F (10 -74 degrees C)

\*Air Compressor with Tank and Dryer

Capacity: 33 CFM @ 145-PSIG – Voltage: 208/230/460/3/60 – Tank: 120 gallon - Horse Power: 10